SOLAR ONE: THE DELAWARE SOLAR HOUSE AND RESULTS OBTAINED DURING THE FIRST YEAR OF OPERATION*

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The design of the Solar conversion system is given. It uses CdS/Cu_2S solar cells to convert solar energy into electricity and heat. It operates with a heat pump for auxiliary heating and air conditioning. It uses air as heat transport fluid and salt hydrates for heat storage. Operational parameters are discussed, first results of Solar One experimentation are given. Systems operation and economic aspects are discussed.

INTRODUCTION Sep 74 23 p.

The energy needs of the world are steadily increasing due to the increase in population and the desire for higher standards of living (the Gross National Product is a monototonic function of the energy consumed (1)). The depletable fuel supply is not sufficient to satisfy such needs in the future. N00014-71-C-0169

Overall, first natural gas, then oil, will be in short supply and will force consumers to explore alternative resources. It is certain that the currently used natural gas and oil for most of the heating of buildings must change to other forms of producing heat, such as using synthetic fuels, electricity using heat pumps, and in most parts of the world solar energy. The latter has great attraction as a non-depletable fuel; however, its intensity fluctuation and high first cost of the needed conversion equipment has prevented major use of solar energy.

With the increasing cost of conventional energy, a substantial change towards competitiveness is expected. This already has initiated in several countries some of the R and D programs to technical and socio-economical problems and to make large-scale application feasible.

The economic restraint has caused reevaluation of several conversion concepts and shown the need to consider not only energy but also entropy and other thermodynamic variables determining the "availability" of energy for the process in question. The following is a simple example for such a conversion system from which two forms of energy are obtained by conversion of solar radiation and used by the consumer without unnecessary (and uneconomic) entropy conversion.

The system uses photovoltaic cells which convert sunlight directly into electricity, and, while also heated by sunlight, provide low grade thermal energy for comfort conditioning (room heating). When deployed in close proximity to the consumer, e.g. in solar panels on house roofs, such systems may supply a large fraction of the electrical energy and heat for most houses.

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Different kinds of photovoltaic cells are known; most developed are Silicon and CdS/Cu_2S cells (2). Si-cells are highly efficient (up to 18%) and proven in many space and terrestrial applications, but they are expensive and cost reductions are limited. CdS/Cu_2S cells have been plagued by certain instabilities and lower efficiencies (up to 8%), but major improvements have been obtained recently, indicating feasibility to develop a very low-cost cell with high life expectancy and sufficient conversion efficiency to be economically attractive.

We will describe such a system containing CdS/Cu_2S cells as active element. This system has been incorporated in Solar One, an experimental solar house at the University of Delaware (3), in operation since July 1973 (Fig. 1).

Solar One

This house uses 24 solar collectors (Fig. 2) of 1.20 x 2.40 m^2 each, mounted on a 45° south sloping roof. The collectors are double glazed (white glass inside, Lucite AR^R outside) and use air as heat transport fluid. A variety of fins are used to facilitate heat transfer from the collector plate to the air. The heated air is used to melt 3,200 kg of $Na_2SO_3 \cdot 5H_2O$ contained in a basement storage bin (capacity ∿ 250 kWh thermal) or to heat the rooms directly, or to be amplified by a heat pump in inclement weather.

During the summer the heat pump is used for air conditioning. It is then operated during night hours at off-peak utility power and the "coolness" is stored in 1150 kg of a $Na_2SO_4/NaCl/NH_4Cl$ eutectic (4) (capacity ∿ 50 kWh thermal) for daytime use. Cooling the condenser coil of the heat pump with cooler nighttime outside air also improves its coefficient of performance (5) (COP).

Three of the collector plates are covered with arrays of a total of 936 closely spaced CdS/Cu_2S solar cells, a fraction of which are delivering (nominal) 120V to a lead acid battery (series of ten 12V, 80 Ah car batteries). A current controlled power supply is slaved to the solar panel output to provide make-up dc to simulate full coverage of all solar roof panels with solar cells.

Performance of the Thermal Subsystem. A variety of solar panels tested was distinguished by different optically absorbing surfaces* and different finning of the air duct. Conversion efficiencies from 30% to 75% were observed at maximum collector plate temperatures of 35°C above outside temperatures and at 800 W/m^2 insolation. The temperature difference of the collector plate to the heated air of the best collectors is approximately 4°C (Fig. 3) with heat transfer coefficients up to 330 Joules/m^2 sec^{o}C were observed (6).

The maximum collector plate temperature is limited by efficiency reduction and life degradation of the CdS/Cu_2S solar cells. With present cells, this limit is estimated** to be 65°C.

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*Selective and non-selective black.
**Doping of the CdS may increase this limit, possibly close to 100°C (see Ref. 7).

2

In order to melt the heat storage salt (T_m = 49°C), two clear days (12 h) are needed (ΔT = 12°C, 25 kW transfer at 1.5m^3/s flow rate and 190 m^2 salt container surface in the bin). The salt melts congruently. It needs a nucleation device to avoid major super-cooling in the cool-down cycle. Such devices were developed by Dr. M. Telkes and work satisfactorily in the Solar One storage bin. Theoretical heat recovery and no degradation of performance are observed.

The coolness storage bin can be charged within 10 hours from the heat pump (ΔT = 5°C, 2.5 kW transfer at 0.5 m^3/s flow rate and 120 m^2 container surface). Its stored energy is sufficient to cool the house during the most of the day, even during severe summer weather. Within the experimental error, the theoretical amount of heat is recovered, however, over a temperature range of $\pm$ 5°C from the melting point of the original salt eutectic, indicating some changes during cycling, but no major deterioration of the cooling effect of the bin.

Inspite of substantial experimentation causing frequent shut-down during the heating season of 1973/74, the house has been supplied with 60% of its heating needs by solar energy.

During part* of the first heating season, the heat pump has operated alternatively to a resistance heater (the latter used at outside temperatures below 4°C) with an overall** COP of 1.7. The overall COP of the cooling-storage cycle (including losses and periodic defrosting of the evaporator coil during charging) is 1.5. Major improvements are expected for the next heating season by extensive use of heat storage (not used during the heating season 1973/74) and a tandem operation (rather than alternative) of heat pump and resistance heater. Improvements of the cooling COP are expected by pump adjustments for summer operation to avoid icing and by better insulation to reduce thermal losses from the bin cycle.

Performance of the Electrical Subsystem. The CdS/Cu$_2$S solar cell arrays are arranged in 8 X 13 cell segments, separately encapsulated within 77.5 X 115 cm^2 frames between a galvanized steel substrate and a 0.63 cm thick Plexiglas cover. The inner cavity is continuously flushed with high purity nitrogen to prevent more rapid cell degradation in humid air.

Each array is loaded with a 75 Ohm resistor and is always kept at temperatures below 65°C via heat exchange through fins at the panel back to the air duct in the solar roof collectors. During the summer, chimney-action is sufficient to achieve this temperature limitation during most of the time. Only during an average of 1.5 hr/day, a 2 HP fan is used (intermittent duty cycle) for forced air cooling.

Simulation for complete coverage of all 24 collectors with currently deployed best subpanel arrays results in about 12 kWh/clear day (May 1) electric energy harvesting at an overall systems conversion efficiency of almost 3%. The array was assembled from cells of approximately

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*Up to January 8. For comparison, during the second part of the heating season, only the resistance heater was used.
**Including the energy used for resistance heating.

4% efficiency. The loss of conversion efficiency of the array compared to the single cells is caused by some cell mismatch, losses through two sheets of Plexiglas (15%) and elevated temperature operation (voltage reduction 0.3% per degree C).

The output of the solar arrays is monitored continuously. During "clear" days at noon a current-voltage characteristic is taken and the actual conversion efficiency is obtained by dividing the power at the maximum power point by the insolation measured simultaneously with a pyranometer. The actual values as observed are plotted in Fig. 4; they scatter for reasons of different spectral sensitivity of solar cells and pyranometer and some differences in temperature. A systematic seasonal variation can be related to changes in the angle of incident. Within the experimental error, no degradation is observed.

The results reported so far seem to indicate technical feasibility of using CdS/Cu$_2$S solar cells for partial electrification and heating of houses. The question of economic feasibility will be addressed in the following section.

Economic Analysis

Measurable economic factors are divided into:

a) first cost of the solar system;
b) systems or components life expectancy;
c) annual cost;
d) annual average of harvested energy;
e) stand-by equipment required.

Other factors, such as appeal of solar energy, constant annual value of amortization vs. uncertain cost acceleration of conventional energy and "retirement security" after the system is amortized (free energy after amortization), as well as possible government assistance such as reduced taxation (already law in Arizona and Indiana), loans at reduced interest rates and building code requirements (currently discussed in Florida), may help to promote widespread use, but are not part of this paper.

First Cost. Most critical for market initiation is the reduction of first cost to acceptable levels. The limited availability of capital is a severe restraint and can best be visualized on a per capita basis. House and car are the two most expensive items acquired by the average affluent family. A solar house conversion system currently estimated between $4,000 and $10,000 in USA will rank between these two investments and this will present a major barrier for widespread use. The need for cost reduction and for increased benefit (addition of electric conversion) is obvious.

Solar heating equipment is material intensive, hence cost reduction is limited. Photovoltaic cells are high-technology devices. Here cost reduction presents a challenge, and a substantial reduction could provide the key for major acceptance of a solar house conversion system.

Major factors determining the cost of solar cells are estimated material cost 40%, amortization of production equipment 30%, direct labor 5%, overhead 20%, and cost of energy 5%, for a total factory selling price*

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*Estimated for a production rate in excess of 3 Million m^2 per year.

4

of approximately \$15 per m^2 at a production yield of 80% and a profit of 15% after taxes.

With an efficiency of 8% (maximum currently documented - 8.3%), the above price converts to ∿ \$200/peak kW.

One way to analyze the economics of the combined system is to add the photovoltaic cells instead of the black solar panel coating to a conventional solar heating system for upgrading such system and to obtain electric energy in addition to heat. With an estimated conventional collector price (9) between \$40 and \$100/m^2, the collector modification results in a minor change of price.

Similarly, the addition of electric power processing equipment (wiring, switching, protection, minor storage and partial inversion) with an estimated price of \$500 to \$1500 per house* adds only a minor fraction to the price of the conventional solar heat processing and . storage system. However, the benefit obtained through this addition is substantial, as indicated in a later section of this paper.

Life Expectancy. Currently the storage subsystem seems to have the shortest life. Critical is the electrical storage with five years expectation for lead acid batteries.

The heat pump may have similar limitation, although substantial improvements seem possible.

The CdS/Cu_2S solar cell deserves major attention. The degradation uncertainties are not yet understood; however, photochemical reactions involving humid oxygen and copper diffusion into CdS are two processes believed to contribute to the degradation. The first seems to be reversible (treatment in H_2 causes cells degraded in humid air to recover at least partially) (10). The latter causes substantial changes near the heterojunction and influences space charge and potential distribution, causing degradation of the cell output. It seems possible to reduce such degradation and consequently increase the life expectancy by proper doping (7) counteracting the effect of copper diffusion. Neglecting such doping, diffusion data indicate life expectancies in excess of 15 years (11) under "controlled rooftop conditions**." Accelerated life tests at elevated temperatures have shown a range of life expectations, indicating that improvements can be expected. Highest life expectation extrapolated*** from accelerated tests measured at 56°C in nitrogen is approximately 100 years.

Annual Cost Estimates. The annual cost of the solar system is composed of:
  a) the amortization of the system over the length of the loan to pay for the first cost;
  b) the interest of the loan (usually combined with a) to a fixed monthly rate);
  c) maintenance;
  d) interims replacement;
  e) fraction of property taxes relating to increased house value; insurance;
  g) servicing charges or charges to interconnect with conventional system.

*Single family unit
**An average of 5 hrs/day at 50°C.
***Caution is necessary as the extrapolation does not anticipate possible additional effects which may become dominant later.

5

Changes a) and b) currently add up to 12% in USA for a system of approximately 15 years life. Reevaluation is necessary with developing mortgage markets. Different countries present a wide variety of charge rates with major influence for annual costs.

Solar systems must be developed to a degree that they are essentially maintenance free. A contingency is assumed at 0.5%.

Interims replacement is necessary for batteries (improvements require a technology breakthrough). This, plus bearings, compressor and other parts may add up to a yearly rate of 1%.

Property tax apportioned to the solar system is probably quite different from country to country. An acceptable average may be 0.5%.

Insurances may be initially high and come down as confidence increases. An approximation of 0.5% is suggested.

The most involved component is charge g), with need for explanation. Desire for reliability of any energy system indicates the need to interconnect with a conventional system, such as the oil (or gas) heating system and the electric power utility grid. This makes both groups ideal candidates to service the entire system and supply make-up energy* when the solar component is deficient. A combination contract for servicing and conventional energy (fuel) delivery with performance guarantee is envisaged. First cost subsidies may be possible when a better return on investment justifies such path. Supply and demand profiles will influence the business plan. It is difficult to provide general guidelines. Five percent may give sufficient incentives with a 25% subsidy of first cost.

The total fraction of the first cost for cases a)-f) is 14.5%, or for cases a)-g) it is 19.5% (of 75% of the first cost), i.e. both cases are selected so that the annual costs are substantially the same, but for certain investors and for the other involved parties, the second case may be preferred. The ratios in g) may be modified according to local incentive distributions.

<u>Annual Average of Harvested Energies (Cost of Solar Energy)</u>. The amount of harvested energy depends on system size and on climate. Only part of this energy is utilized for economical storage/collector size relation for reasons of storage overflow at times of low consumption. Extensive computer calculations are performed (12), (13) to estimate optimization.

For the purpose of this paper, it may suffice to give as example for Delaware climate a 75 m^2 collector with a conversion system similar to the one in Solar One. Using heat only for space heating during the winter and for water heating, a total of 30,000 kWh thermal may be utilized for a single family dwelling from such collectors. With 6% overall conversion efficiency of the photovoltaic panel, a total of 8,000 kWh electrical energy could be supplied and used**. With a reasonable consumer cost ratio of 1:3.5 thermal to electrical kWh, an equivalent of 16,000 kWh (el) are used.

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*Such make-up energy is always necessary in an economical system since otherwise excessive storage capacity is required.
**No waste assumed.

6

Assuming that with large scale production such system could be
installed for $5,000 (with credits for conventional components not used
in such a solar house (8)), one obtains with 19.5% annual cost
$725/year, or 4.5¢/kWh(el) (or $1.30 per Million Btu).

These figures compare in certain parts of the world favorably
with current costs. Future cost ratios (energy to other commodities)
may not change dramatically for some time to come (before certain
key fuels become substantially less available). Hence it is expected
that solar energy conversion will find substantially different initial
market potential in different parts of the world.

However, the estimates suggest that with mass production, techno-
economic feasibility exists, and it is indicated that with high-technology
penetration such as the CdS/Cu_2S photovoltaic conversion, the total
conversion system could become sufficiently attractive to permit a sub-
stantially accelerated market penetration into the new building market.

Stand-by Equipment. We recognize that for reliability reasons, stand-
by equipment is necessary. For electricity this means additional conven-
tional equipment, presenting increased difficulties in the tight money market.
Without interconnecting different units, an addition of at least 0.85 kW
per family unit in stand-by power is necessary. With individual storage
and some means to interconnect* to increase diversity, a substantial
reduction of this stand-by power seems feasible.

On the other hand, solar installations do not aggravate peak demand
in regions in which a positive correlation between peak height and insolation
is observed, provided that the total power demand of the solar installations
is kept below the fraction of correlation. This can be as high as 10%
of the total maximum demand in regions at which a large fraction of the
peak demand is carried by air conditioning loads.

Acknowledgement

It is a great pleasure to acknowledge the contribution of a large
group of scientists and engineers of the Institute of Energy Conversion
to the work and results reported here, and it is difficult to single out
a few. However, a special note of gratitude is due to Drs. M. Telkes,
T. M. Kuzay, M. A. S. Malik, D. B. Miller and H. M. Windawi, who were
involved to a major degree in Solar One or in the results reported here.

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*For instance, by cluster disconnect from the final transformer while the
insolation is large and using the lines between the different houses for
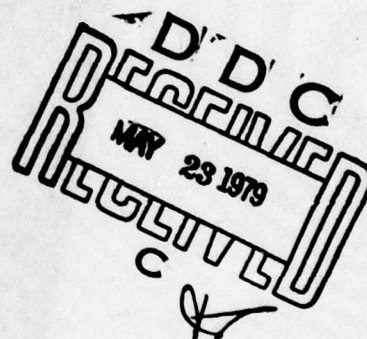dc interconnection and battery charge and demand averaging.

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Fig. 1: Photograph of Solar One
(from south-east).

Fig. 2: Schematics of a typical
solar panel as deployed on Solar
One.

Fig. 3: Collector-plate and air
temperature measured at the long
axis of the collector.

Fig. 4: Measured efficiencies of
sub-panel P1-2 (104 cells) as a
function of deployment time on the
roof of Solar One.

9